## AMENDMENTS TO THE CLAIMS

## Listing of Claims:

- 1. (Currently Amended) A process for preparing perindopril, or a pharmaceutically acceptable salt thereof, which process comprises:
- (i) condensation of norvaline ethyl ester with pyruvic acid to yield N-[(S)-1-carbethoxybutyl]-(S)-alanine (II), wherein said condensation is carried out under catalytic hydrogenation at a pressure ranging from 5 to 10 bars and said catalyst and any inorganic salts present in the reaction medium are removed by filtration to obtain a filtrate, the filtrate is concentrated and N-[(S)-1-carbethoxybutyl]-(S)-alanine is isolated by precipitation by the addition of a solvent selected from acetone and ethyl acetate;

$$HO_2C$$
 $NH$ 
 $E$ 
 $CH_3$ 
 $CH_3$ 
 $CO_2C_2H_5$ 

- (ii) conversion of an alkali metal salt of S-indoline-2-carboxylic acid to (2S,3aS,7aS)-octahydroindole-2-carboxylic acid by hydrogenation using 5% rhodium on alumina at a pressure of from 5 to 20 bar;
- (iii) preparing a substituted benzyl ester of the (2S,3aS,7aS)-octahydroindole-2-carboxylic acid (I), by reaction of (2S,3aS,7aS)-octahydroindole-2-carboxylic acid with the corresponding substituted benzyl alcohol of formula HOCH<sub>2</sub>C<sub>6</sub>H<sub>4</sub>R, wherein either said (2S,3aS,7aS)-octahydroindole-2-carboxylic acid is treated with an excess of the alcohol and thionyl chloride, excess alcohol is distilled off and the residue treated with a solvent to obtain the substituted benzyl ester of (2S,3aS,7aS)-octahydroindole-2-carboxylic acid as a hydrochloride; or said

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(2S,3aS,7aS)-octahydroindole-2-carboxylic acid is treated with an excess of the alcohol and heated with toluene using a molar quantity of p-toluene sulphonic acid, to obtain the substituted benzyl ester of (2S,3aS,7aS)-octahydroindole-2-carboxylic acid as a salt, and converting the salt to the base, preferably by treatment with ammonia; and

$$CO_2CH_2C_6H_4R$$
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(iv) coupling the a-substituted benzyl ester of (2S,3aS,7aS)-octahydroindole-2-carboxylic acid
(I) from step (iii) with the N-[(S)-carbethoxybutyl]-(S)-alanine (II) from step (i):

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$$CO_2CH_2C_6H_4R$$

where R-represents a halo, C<sub>1-4</sub>alkoxy or nitro substituent, to form the ester of formula III,

$$\begin{array}{c|c} CO_2CH_2C_6H_4R \\ \hline \\ N \\ \hline \\ CH_3 \end{array} \begin{array}{c} H \\ \hline \\ CO_2Et \end{array} \hspace{1cm} III$$

wherein the coupling is carried out in the presence of N,N-dicyclohexyl carbodiimide (DCC) and 1-hydroxybenzotriazole (HOBT)[[:]]; and converting the ester of formula III to perindopril or a pharmaceutically acceptable salt thereof.

- 2-35. (Canceled)
- 36. (Previously Presented) The process according to claim 1, wherein R represents a 4-substituent.
- 37. (Currently Amended) The process according to claim 1, wherein the coupling in step (iv) is carried out at a temperature below 20°C, preferably in the range 10-15°C.
- 38. (Previously Presented) The process according to claim 1, wherein from 1.5 to 1.7 mole DCC are employed per mole of the ester of formula I.
- 39. (Currently Amended) The process according to claim 1, which includes deprotection of the compound of formula III by hydrogenolysis in the presence of a noble metal catalyst.
- 40. (Previously Presented) The process according to claim 39, wherein the catalyst is palladium on carbon.
- 41. (Previously Presented) The process according to claim 1, wherein the perindopril is converted to a pharmaceutically acceptable salt.
- 42. (Previously Presented) The process according to claim 41, wherein the perindopril is converted to the tert butyl amine salt.
- 43. (Canceled)
- 44. (Canceled)
- 45. (Canceled)
- 46. (Canceled)
- 47. (Canceled)

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- 48. (Canceled)
- 49. (Canceled)
- 50. (Currently Amended) The process according to <u>claim 1</u> <u>claim 49</u>, wherein the hydrogenation in step (ii) is carried out at a pressure of 10 to 15 bar.
- 51. (Currently Amended) The process according to <u>claim 1 elaim 49</u>, wherein said hydrogenation in step (ii) is effected in the presence of alkali and the octahydroindole-2-carboxylic acid salt so formed is treated with mineral acid to release the free acid.
- 52. (Previously Presented) The process according to <u>claim 1</u>—<u>claim 49</u>, wherein the alkali metal salt of said S-indoline-2-carboxylic acid is the sodium salt.
- 53. (Currently Amended) The process according to claim 1—claim 49, wherein the hydrogenation in step (ii) is carried out in a polar solvent selected from  $C_{1-4}$  alcohols and water, or mixtures thereof.
- 54. (Currently Amended) The process according to <u>claim 1 claim 49</u>, wherein the product <u>of</u> <u>step (ii)</u> is crystallized from acetonitrile.
- 55. (Canceled)
- 56. (Canceled)
- 57. (Canceled)
- 58. (Currently Amended) The process according to <u>claim 1</u> <u>claim 57</u>, wherein the condensation <u>in step (i)</u> is effected in a <u>lower alcohol</u>, <u>preferably</u> ethanol.
- 59. (Currently Amended) The process according to claim 1 claim 57, wherein said norvaline ethyl ester is included in the reaction medium as the hydrochloride salt thereof, in the presence of a base.

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- 60. (Currently Amended) The process according to claim 1-claim 57, wherein said catalytic hydrogenation is carried out in a hydrogenator, in the presence of palladium on carbon as the catalyst.
- 61. (Previously Presented) The process according to claim 60, wherein said catalyst is 10% palladium on carbon.
- 62. (Canceled)
- 63. (Currently Amended) The process according to <u>claim 1 claim 57</u>, wherein the precipitation solvent for N-[(S)-1-carbethoxybutyl]-(S)-alanine <u>in step (i)</u> is acetone.
- 64. (Canceled)
- 65. (Currently Amended) The process according to <u>claim 1 claim 43</u>, which further comprises converting perindopril free base to perindopril erbumine.
- 66. (Canceled)
- 67. (Canceled)